

LANGUAGES

(N.C means they aren't charged)

ILLEGIB

## 001360

21	033	52	30	650370	010756
22	033	30	30	650370	010756
23	033	30	30	650370	010756
24	033	30	30	650370	010756
25	033	30	30	650370	010756
26	033	30	30	650370	010756
27	033	30	30	650370	010756
28	033	30	30	650370	010756
29	033	30	30	650370	010756
30	033	30	30	650370	010756

ORIGINAL CL BY 235979  
☐ DECL ☒ REVW ON 2010  
 EXT BYND 6 YRS BY SARAC  
 REASON 3d(3)

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321048/A .060/.064 dimention changed to .055/.060.

321058/A Added 16 finish on left shoulder of .020/.030 slot. *N - C.*

321059 .095/.096 diameter changed to .0940/.0945.

321066/A Added: .1548/.1558 diameter must be concentric within .0005, also shoulder must be parallel within .0005.

321108/D .0310/.0325 diameter hole should be .031/.03125 within .0005 of center, or mating parts should be mated and delivered as pairs.

321109 Print wrong: redesigned according to ACF print 321109/A. }

321112 Print wrong: redesigned according to ACF print 321112/A. }

321113/A Angle of flat changed to be parallel with sides, also pin assembly indicated in reverse since item 2 print was wrong.

321114/B .085/.095 diameter changed to .083/.085. Also added note; must be flat within .002. Also added .008 and .010 thicknesses.

321129/B Added surfaces must be perpendicular within .0002.

321170/A .1255/.1270 diameter hole changed to .1250/.1255. Added note: must be flat to within .001.

321183 Parts 1 and 2 made as integral gear. *N - C.*

321201/A Added note gives maximum thread up to shoulder.

321216 Made as integral gear with 321024. *N, C.*

321234/D Eliminated note 1.

321247/A Eliminated staking. Added note: appoxy adhesive to cement in place.

321248/C Eliminated staking. Added note: press item 2 in place.

321257 Changed .640 dimention to .670, also added length of 90° arm *11/32"* ~~11/32"~~

321260 Changed .048/.052 dimention to .037/.039.

321291/B Added 32 finish to .1243/.1248 diameter shoulder.

321312/A Changed .072/.076 dimention to .060/.065, also changed .0765/.0780 diameter. *Must be concentric.*  
Also added note: .0610/.0625 diameter <sub>A</sub> with .100/.105 diameter within .001.

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Also added 16 finish to .100/.105 diameter and to .0610/.0625 by .122 diameter.

321313/A Added 32 finish to all <sup>axial</sup>~~axial~~ surfaces, also all <sup>axial</sup>~~axial~~ surfaces must be concentric within .001.

321315/A Added .085/.089 holes must be concentric within .0005, also shoulders must be parallel within .0005.

321341/B .4995/.5005 diameter changed to .4995/.5000.

321344/B .2662/.2657 diameter changed to .2662/.2667. Also .204/.205 diameter changed to .2032/.2037. Also added 16 finish to .2032/.2037 diameter hole.

321395/B .078/.080 diameter changed to .0780/.0785. Also added note: must be flat within .001.

321465 Added note: groove must be perpendicular to bottom within .0005.

321470 Added 32 finish both surfaces. Also added note: must be flat within .001. *N.C.*

321481 Added 16 finish to shoulder between .1870/.1875 diameter and .1243/.1248 by .095 diameter. *N.C.*

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